



Undulators production and commissioning for the European XFEL

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Part II

Motion Synchronization – On-the-fly energy scan mode

- Possible synchronization scenarios

- Requirements

 - Following Error

 - Speed limitation

 - Operation modes

- Possible synchronization scenario

- Proof of principal

Tolerable Following Error

Change gap with “Laser ON” condition

$$B_0(g/\lambda_0)[T] = a \exp\left\{b \frac{g}{\lambda_0} + c \left(\frac{g}{\lambda_0}\right)^2\right\}$$

	SASE1/2 U40	SASE3 U68
a	3.10487	3.2143
b	-4.24914	-4.62305
c	0.80266	0.92541

$$\frac{\partial B}{\partial g} = B \left(\frac{g}{\lambda}\right) \left\{ \frac{b}{\lambda} + 2c \frac{g}{\lambda^2} \right\}$$

ρ is FEL (Pierce) parameter

$$\frac{\Delta B}{B} = \frac{\Delta K}{K} = \Delta g \cdot \left\{ \frac{b}{\lambda} + 2c \frac{g}{\lambda^2} \right\} \leq \rho \rightarrow \Delta g = \frac{\rho}{\frac{b}{\lambda} + 2c \frac{g}{\lambda^2}}$$

	λ [mm]	Gap Range [mm]	ρ
SASE1/2	40	10 - 20	$\leq 3 \cdot 10^{-4}$
SASE 3	68	10 - 68	$\leq 10^{-3}$

SASE1/2 Gap [mm]	Δg [μm]
10	-3.1
20	-3.5

SASE3 Gap [mm]	Δg [μm]
10	-16
25	-17

Following Error

Possible scenarios:

- $\Delta g < 3.1\mu\text{m}$
Fullfils $\rho < 3 \times 10^{-3}$ for SASE1-3;
Full lasing ‘On the Fly’
- $\Delta g > 3.1\mu\text{m}$ to $\Delta g \lesssim 6\mu\text{m}$; $\rho \lesssim 6 \times 10^{-3}$
SASE1/2 Lasing with reduced performance;
SASE3 OK
- $\Delta g > 6\mu\text{m}$ to $\Delta g \lesssim 16\mu\text{m}$; $\rho \leq 1 \times 10^{-3}$
SASE1/2: Limited to no use
SASE3: Full lasing ‘On the Fly’
- $\Delta g > 16\mu\text{m}$ to $\Delta g \lesssim 25\mu\text{m}$
SASE1/2: no way
SASE3: Lasing with reduced performance

Speed limitation Monochromator Driven Modes

Speed is set by the energy scan speed of the monochromator: $\approx 1\text{eV/sec}$

$$E1[\text{eV}] = 2.48311 \cdot 10^{-4} \frac{\gamma^2}{\lambda [\text{mm}](1+0.5K^2)}$$

$$\frac{dE1}{d\text{gap}} = 2.48311 \cdot 10^{-4} \frac{-\gamma^2 K^2}{\lambda_0 [\text{mm}](1 + 0.5K^2)^2} \left\{ \frac{b}{\lambda} + \frac{2c \cdot \text{gap}}{\lambda^2} \right\}$$

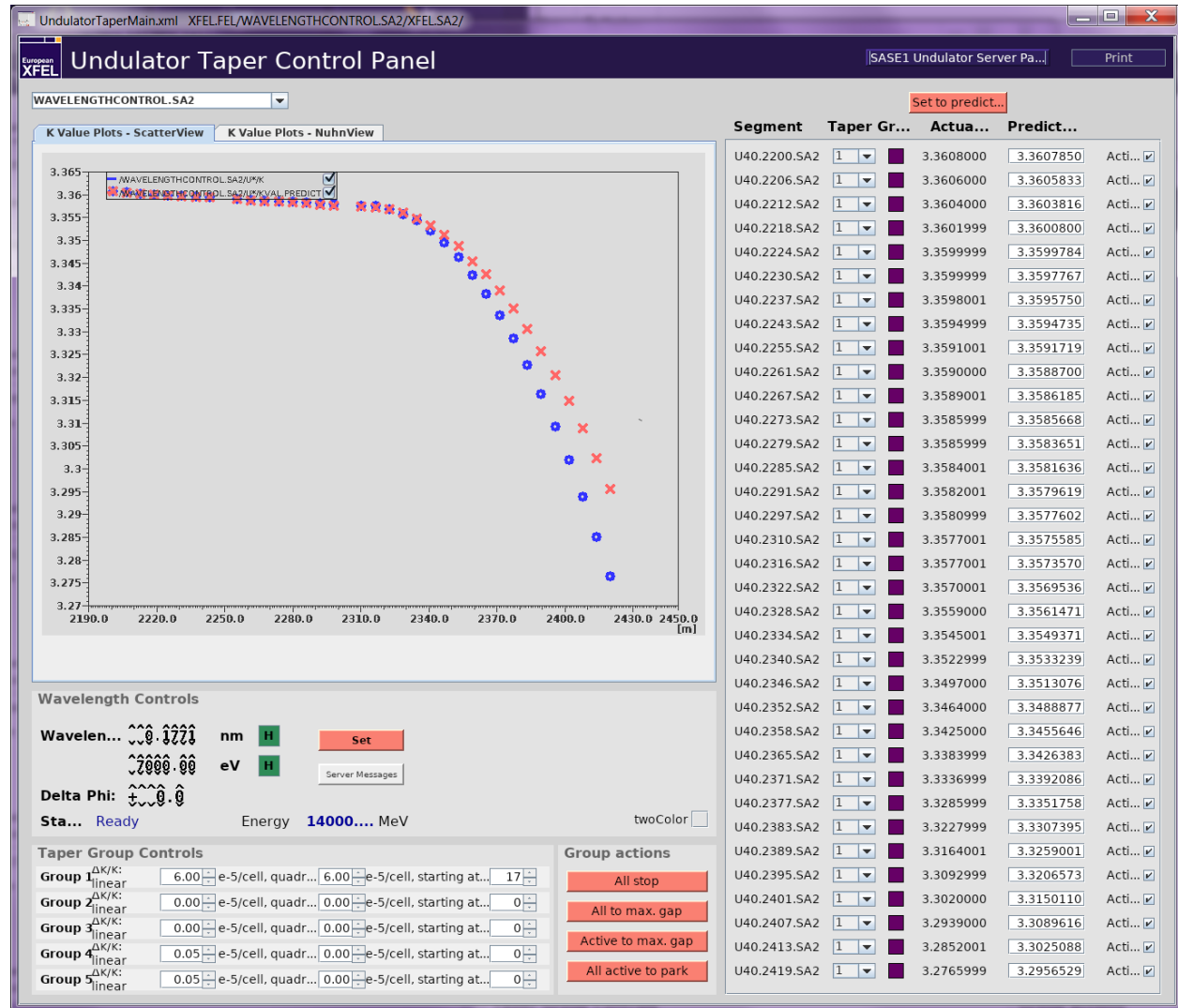
Limitation by Monochromator: $\approx 1\text{eV/sec}$

	Gap [mm]	E1 [eV]	$\frac{dE1}{d\text{Gap}}$ [ev/mm]	Speed [μ/sec]
SASE1/2	10	7912	1300	< 1
	20	36407	3000	<<1
SASE3	10	780	97	10
	25	5287	537	2

Conservative speed requirements $v < 1$ to $\approx 100\mu\text{m/sec}$

Real taper operation mode for XFEL

- Includes Linear and Quadratic tapering
- Higher order terms are also possible



Taper modes

$$K(z) = K_0 \left[1 - a \left(\frac{z - z_0}{L_w - z_0} \right)^b \right]$$

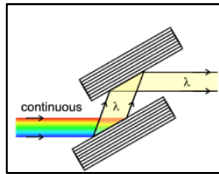
Where z is the position coordinate along the undulator system, K_0 the initial undulator strength, z_0 the location where the undulator starts to be tapered, L_w the undulator length, a the fractional tapering at the end of undulator and is b the taper changing rate.

$b=1$ -> linear mode; $b=2$ -> quadratic mode

$$K(z) = K_0 \left[1 - a_1 \left(\frac{z - z_0}{L_w} \right) - a_2 \left(\frac{z - z_0}{L_w} \right)^2 - a_3 \left(\frac{z - z_0}{L_w} \right)^3 \right]$$

Cubic mode

Possible synchronization scenario



Monochromator provides selected wavelength λ



K_0 value for the first undulator in the system calculated from the undulator resonance equation:

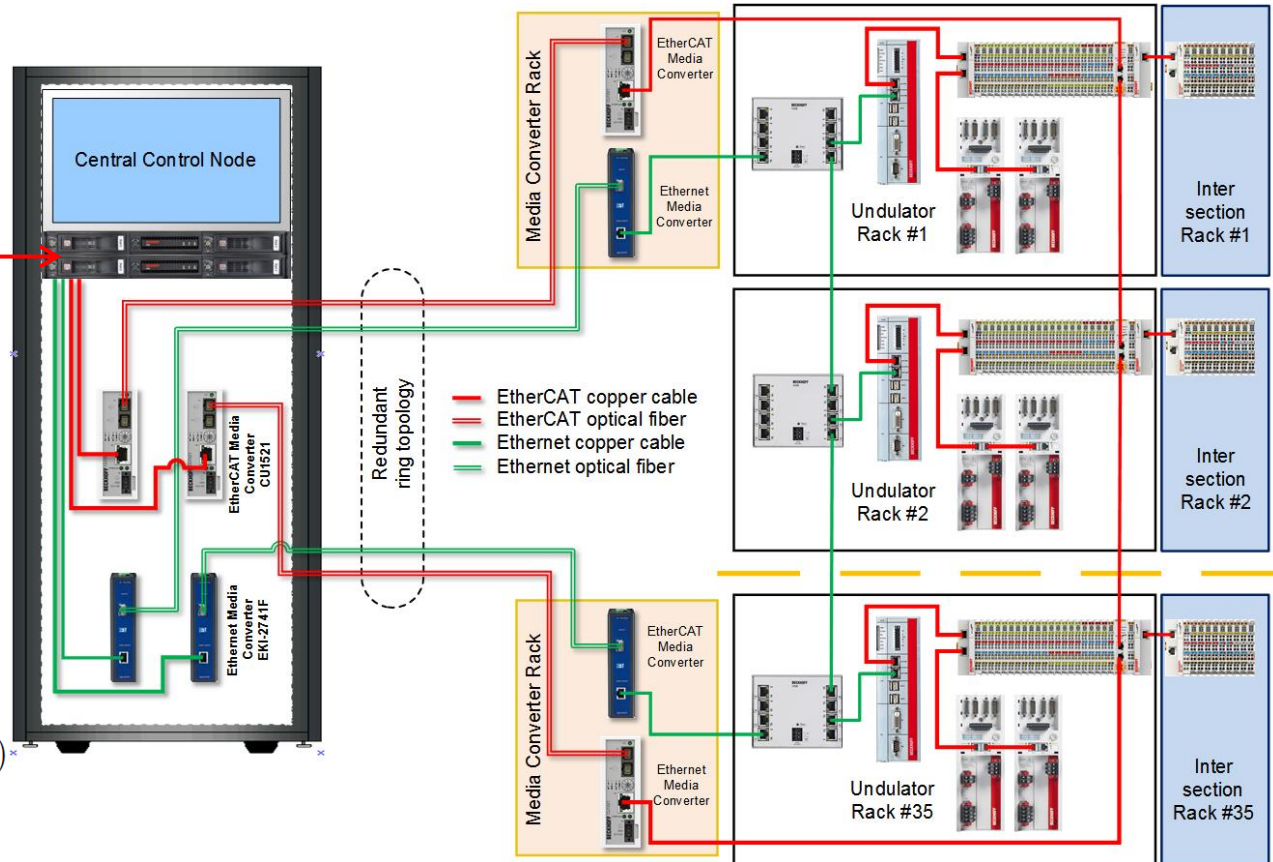
$$\lambda = \frac{\lambda_u}{2\gamma^2} (1 + K^2/2 + \gamma^2\theta^2)$$



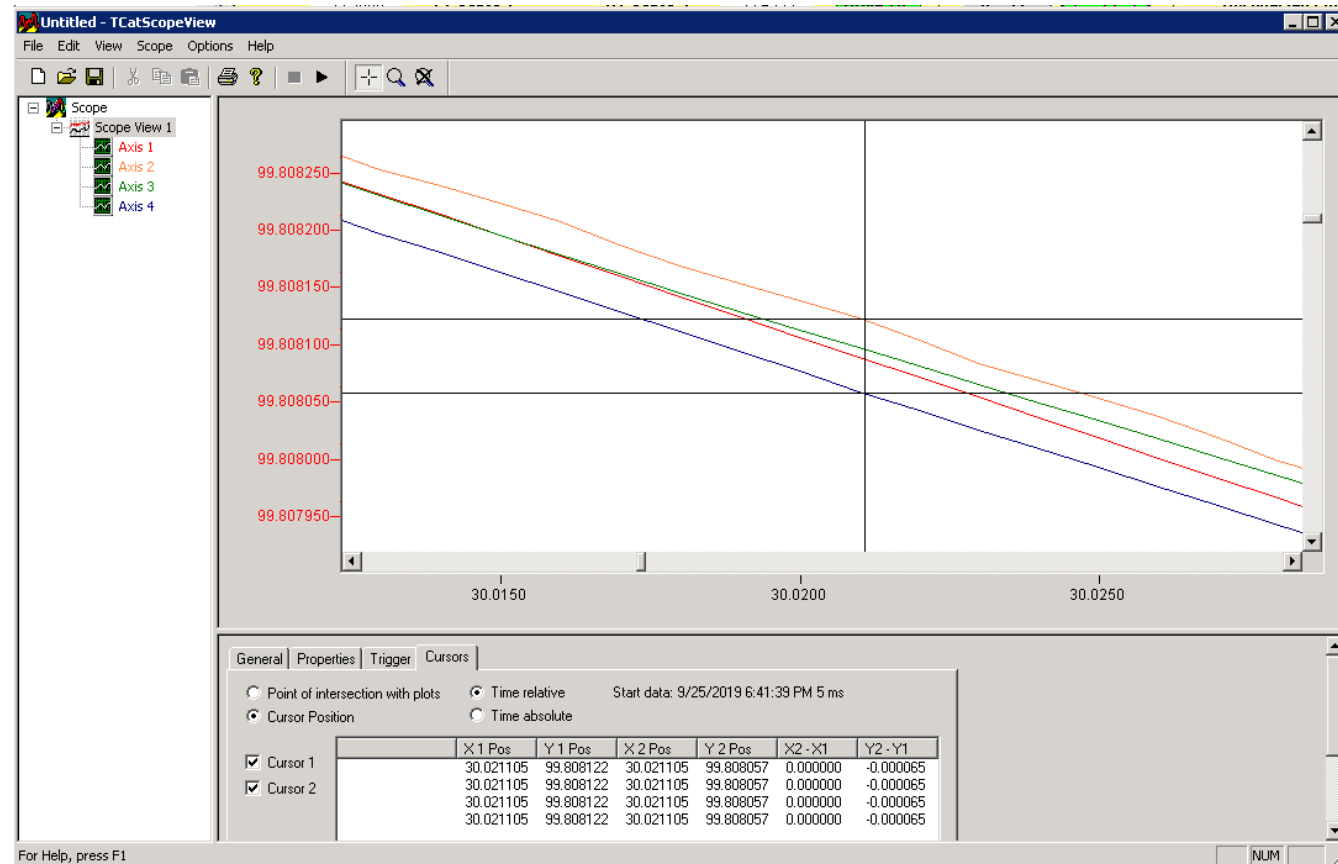
$K(z)$ values for the further undulators in the system is calculated based on the selected taper mode



$$K(z) = K_0 \left[1 - a \left(\frac{z - z_0}{L_w - z_0} \right)^b \right]$$



Axis synchronization at nominal speed

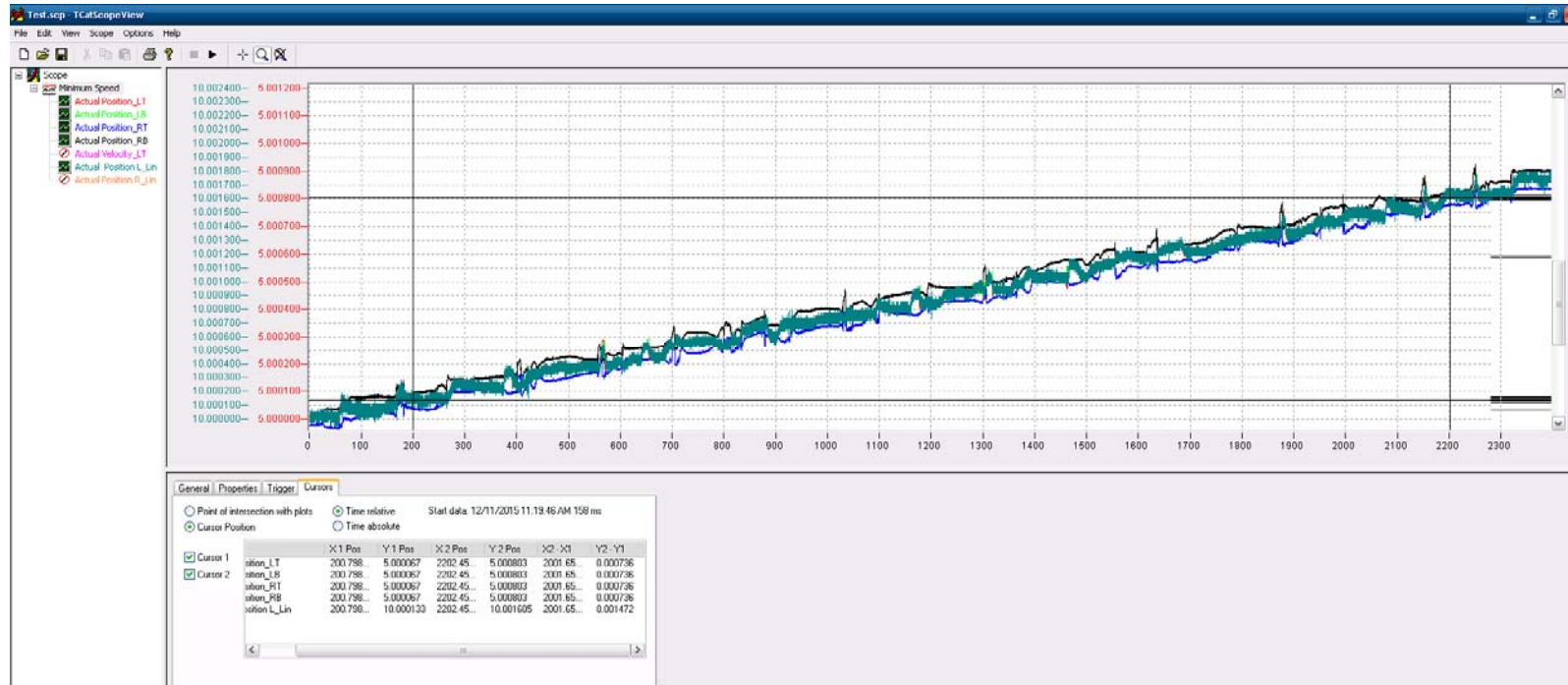


Axis synchronization for 4 undulator motors at nominal operation speed $\sim 1\text{mm/s}$

Positioning accuracy $\sim 100\text{nm}$

European XFEL

Axis synchronization at low speed



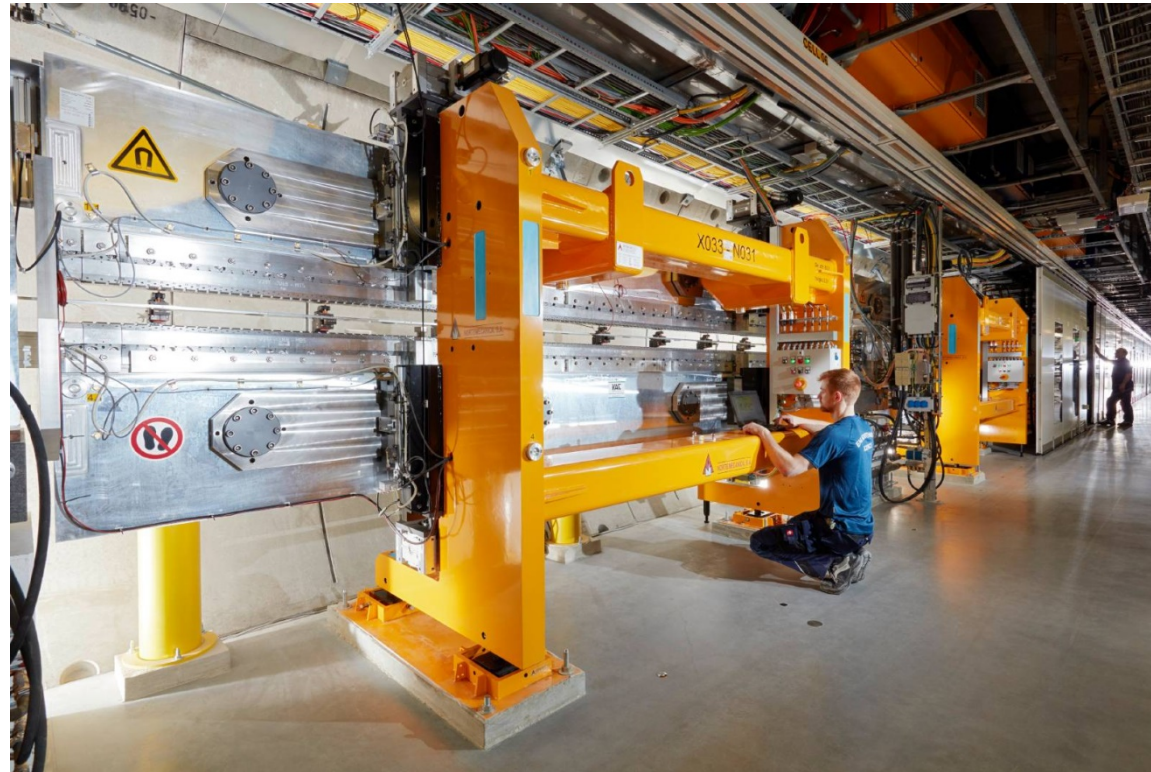
■ Speed ~ 0.8 nm/s, encoders feedback, delta gap = 0.1mm

■ Positioning accuracy ~ 100 nm

■ European XFEL

Conclusion

- Proof of principal shows, that stable operation for a distributed system is possible with 2ms delay between the exchanged timestamps
- For the maximal required speed $100\mu\text{m/s}$ this will create a gap following error for $0.2\mu\text{m}$
- This value is ~ 10 times less than the limitation to the following error of the gap $\sim 3\mu\text{m}$
- In the near future, we plan to make verification measurements on the test setup located in the undulator hall



Thank you for your
attention!